Duke 790/R 2018-2019
Duke 790/R & 890/R from 2020 -

please see note regarding bolt on clutch cover for models 2020 onwards

FITTING INSTRUCTIONS

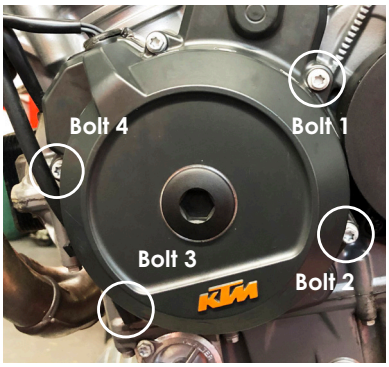
TO BE FITTED BY A QUALIFIED TECHNICIAN

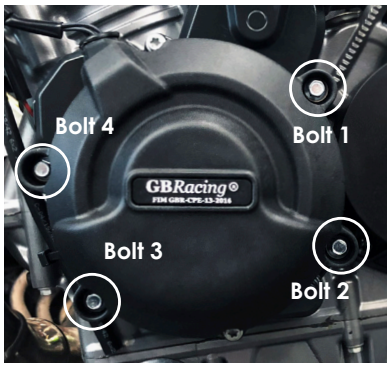
THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

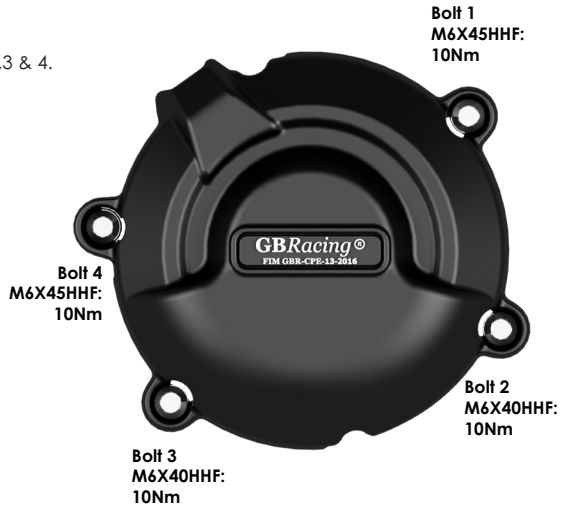
Secondary Alternator Cover Part No. EC-790-2018-1-GBR / Secondary Clutch Cover Part No. EC-790-2018-2-GBR / Secondary Clutch Cover Part No. EC-790-2018-5-GBR / Paddock Stand Bobbin Set Part No. BA12-10-1-5-GBR-SET / Brake Lever Guard Part No. BLG-14-A160-GBR

SECONDARY ALTERNATOR COVER PART NO. EC-790-2018-1-GBR

1 Remove 4 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2 ,3 & 4.
2 Place the Secondary Alternator Cover over the stock cover.
3 Assemble 4 replacement bolts loosely in the correct position as shown.
4 Tighten bolts to a Torque of 12Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.



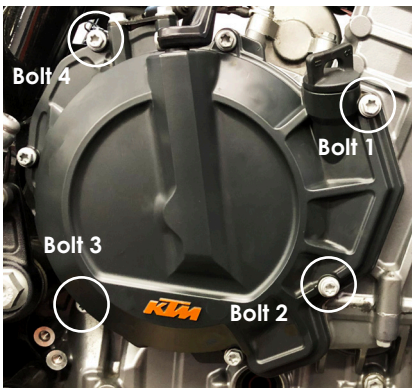


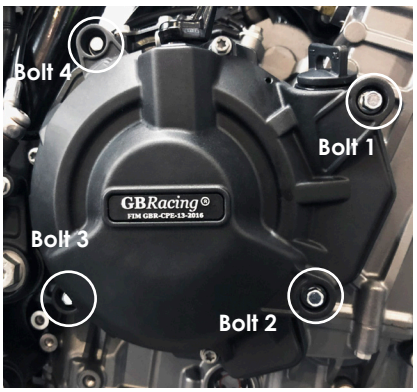


SECONDARY CLUTCH COVER PART NO. EC-790-2018-2-GBR

DOES NOT FIT 890/R MODEL

1 Remove 4 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2 ,3 & 4.
Important Note: For models 2020 onwards (Duke 790/R), please replace supplied Bolt at position 2 as shown in **Fig 1.** with the additional supplied M6X**45**HHF bolt - *this single bolt is supplied in a separate compartment.*
2 Place the Secondary Clutch Cover over the stock cover.
3 Assemble 4 replacement bolts loosely in the correct position as shown.
4 Tighten bolts to a Torque of 12Nm as per Manufacturer's recommendations.





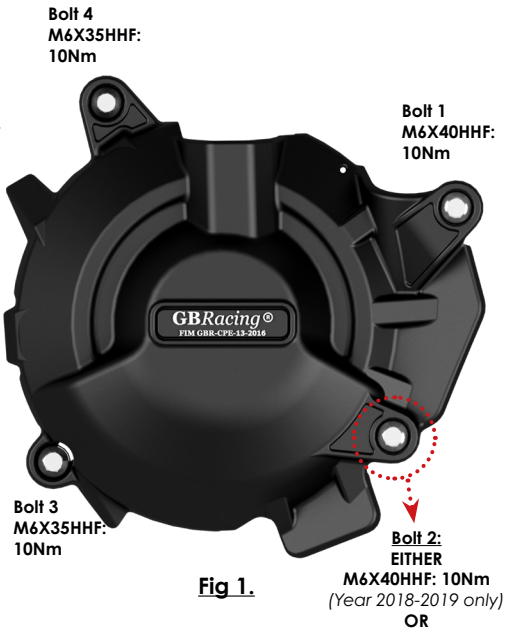


Fig 1.

Bolt 2:
For models 2020 onwards, you must use the supplied additional bolt (supplied in separate compartment): M6X45HHF: 10Nm

KTM

Duke 790/R 2018-2019
Duke 790/R & 890/R from 2020 -

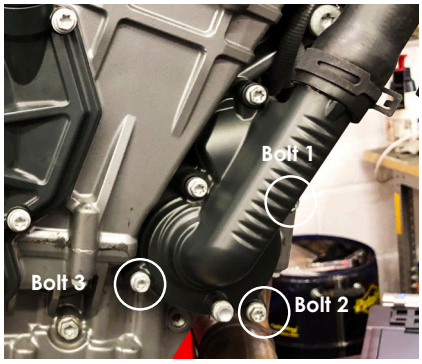
FITTING INSTRUCTIONS

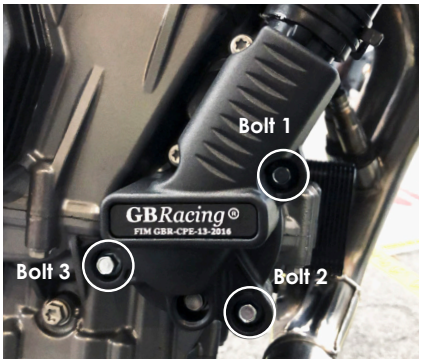
TO BE FITTED BY A QUALIFIED TECHNICIAN

GBRacing® World Class Motorcycle Protection

SECONDARY WATER PUMP COVER PART NO. EC-790-2018-5-GBR

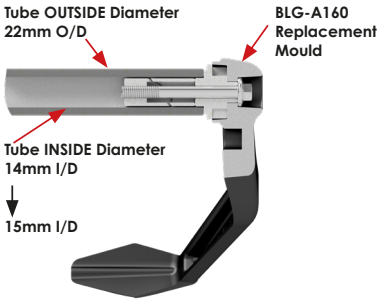
1. Fitting requires a COLD engine.
2. Decompress the system before loosening existing stock bolts by removing the radiator cap, ONLY WHEN ENGINE IS COLD.
3. Have all 3 replacement bolts to hand before removing existing stock bolts.
4. Remove 3 existing bolts from the stock water pump cover, shown as position bolts 1, 2 & 3. Note: When the water pump bolts are removed there will be slight fluid loss.
5. Place the secondary water pump over the stock cover.
6. Assemble 3 replacement bolts, loosely in the correct position as shown.
7. Tighten bolts to a Torque of 12Nm. DO NOT OVERTIGHTEN.
8. Check coolant level & top up if necessary before starting engine.





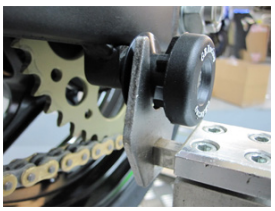
UNIVERSAL BRAKE LEVER GUARD WITH 14mm INSERT - 15mm PART NO. BLG-14-A160-GBR

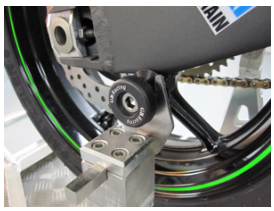
1. Remove existing bar end and replacing it with supplied bar end.
2. Tighten bolt until the lever protector is tight and does not move up or down under normal pressure.
3. Do not ride if you are unsure if it is tight enough and always get a trained technician to confirm.

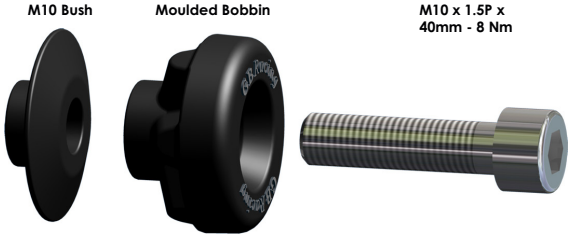


PADDOCK STAND / BOBBIN SET PART NO. BA12-10-1-5-GBR-SET

1. Assemble the M10 Stainless Steel bolt through the moulded bobbin and the Black Anodised Bush.
2. Tighten bolts to the swing arm boss, 8 N/m. DO NOT OVERTIGHTEN.







Engine Cover Set: EC-790-2018-SET-GBR
EC-790-2018-1-GBR, EC-790-2018-2-GBR, EC-790-2018-5-GBR

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